



SECTION 11160

LOADING DOCK EQUIPMENT

PART 1 GENERAL

1.1 SECTION INCLUDES

- A. Loading dock equipment of the following types:
 1. Dock levelers.
 2. Vehicle restraints.
 3. Dock seals.
 4. Dock shelters.
 5. Dock lifts.

1.2 RELATED SECTIONS

- A. Section 03300 - Cast-In-Place Concrete: Coordination with dock construction.
- B. Section 16050 - Basic Electrical Methods and Materials: Coordination with power requirements and controls/safety circuits.

1.3 REFERENCES

- A. American National Standards Institute (ANSI): ANSI MH29.1 Safety Requirements for Industrial Scissor Lifts.

1.4 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Manufacturer's data sheets on each product to be used, including:
 1. Preparation instructions and recommendations.
 2. Storage and handling requirements and recommendations.
 3. Installation methods.
- C. Shop Drawings: Showing overall dimensions (width, height) and location of electrical service panels and motor locations. Supporting construction requirements and equipment structural attachment. Operating range and required clearances.
- D. Verification Samples: For each finish product specified, two samples, minimum size 6 inches (150 mm) square, representing actual product, color, and patterns.

1.5 QUALITY ASSURANCE

- A. Manufacturer Qualifications: Providing sole source for design, engineering, manufacturing and warranty claims handling. Company specializing in manufacturing products specified with a minimum 20 years experience.
- B. Installer Qualifications: Trained, certified and approved by manufacturer, with documented experience on similar projects.

1.6 DELIVERY, STORAGE, AND HANDLING

- A. Store products in manufacturer's unopened packaging until ready for installation.

1.7 PROJECT CONDITIONS

- A. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's recommended limits.

1.8 WARRANTY

- A. Warranty: Provide manufacturer's standard warranty.

PART 2 PRODUCTS

2.1 MANUFACTURERS

- A. Acceptable Manufacturer: Pentalift Equipment Corp., which is located at: 21 Nicholas Beaver Rd. ; Guelph, ON, Canada N1H 6H9 ; Tel: 519-763-3625; Fax: 519-763-2894; Email: [request info \(dock@pentalift.com\)](mailto:request_info@dock@pentalift.com); Web: www.pentalift.com
- B. Substitutions: Not permitted.
- C. Requests for substitutions will be considered in accordance with provisions of Section 01600.

Rigid Dock Shelter:

1. Product: PS-400S Rigid Dock Shelter as manufactured by Pentalift Equipment Corporation.
2. Door opening _____ inches wide by _____ inches high.
3. Unit size shall be _____ inches wide by _____ inches high by _____ inches projection.
4. Frame assemblies shall have factory installed translucent panels. The head frame shall be raked to allow for side drainage. Fiberglass stays, heavy-duty structural steel protective guards, and bottom pads shall to be supplied as standard. All outside frames to have full aluminum finishing trim. Inside leading edges of the curtains shall have foam beads to seal against the truck/trailer.
5. Header and side curtains to be manufactured from _____ fabric with double thickness, abrasion resistant, overlapping wear pleats at truck/trailer impact areas.
6. Unit's side and head frames shall be manufactured using enamel coated steel frame construction.
7. Unit's side and head frames shall be manufactured using galvanized steel frame construction.
8. Unit's side and head frames shall be manufactured from pressure treated lumber.
9. Side pads shall have 4 inches (102 mm) wide, 24" high yellow guide stripes.
10. Provide hinge gap seal on side curtains.
11. Provide Pentalon II protective wear surface on upper corners of header curtain.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Do not begin installation until substrates have been properly prepared.
- B. If substrate preparation is the responsibility of another installer, notify Architect of unsatisfactory preparation before proceeding.

3.2 PREPARATION

- A. Clean surfaces thoroughly prior to installation.

- B. Prepare surfaces using the methods recommended by the manufacturer for achieving the best result for the substrate under the project conditions.

3.3 INSTALLATION

- A. Install in accordance with manufacturer's instructions.

3.4 PROTECTION

- A. Protect installed products until completion of project.
- B. Touch-up, repair or replace damaged products before Substantial Completion.

END OF SECTION